

## EB-Gasket-VRS-4D56

Torque Specification (Nm)

This VRS Gasket set is supplied with the thickest gasket option.

The head gasket is manufacture to an OEM spec. It does not allow excessive over boring. Check there is adequate clearance around each cylinder bore before fitment.

## For Engine without a throttle body:

Stage 1: 40Nm Stage 2: 80Nm Stage 3: 118Nm

Stage 4: -90° (Loosen bolts)

Stage 5: 118Nm

## For Engine with a throttle body:

Stage 1: 29Nm Stage 2: +124°

## **Torque Sequence**







