



# EB-Gasket-VRS-4G64

## Torque Specification (Nm)

**ENGINEBITS**

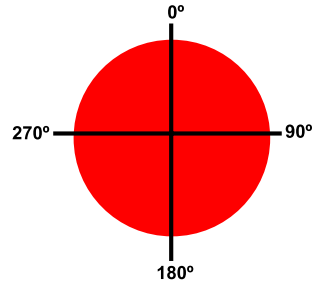
These cylinder head bolts are “torque to yield” and require replacing.

This VRS Gasket set is supplied with the thickest gasket option.

The head gasket is manufacture to an OEM spec. It does not allow excessive over boring. Check there is adequate clearance around each cylinder bore before fitment.

### 11mm Bolts:

- Stage 1: 78Nm
- Stage 2: Loosen all bolts
- Stage 3: 20Nm
- Stage 4: +90°
- Stage 5: +90°

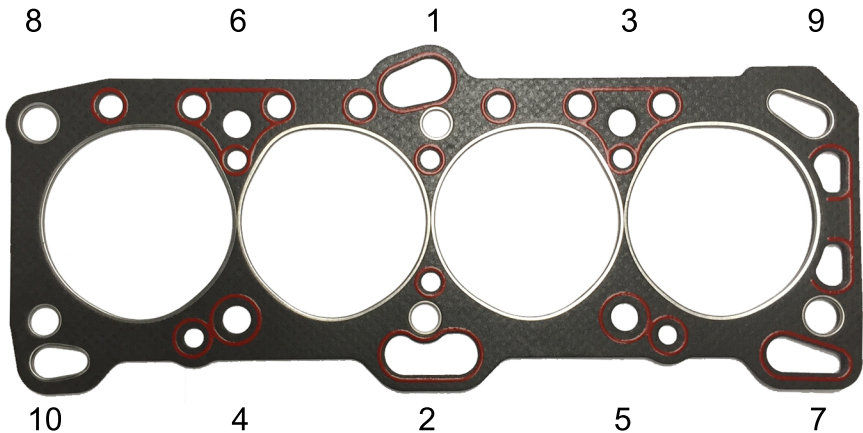


### 12mm Bolts:

- Stage 1: 75Nm
- Stage 2: 80Nm
- Stage 3: 108Nm

Important Information:  
Measure the head bolt  
diameter on tread.

### Torque Sequence



**ENGINE  
BITS**

