



ENGINEBITS

EB-Gasket-VRS-1FZ

Torque Specification (Nm)

This VRS contains gaskets to suit both the 80 Series and 100 series.

These cylinder head bolts are “torque to yield” and require replacing.

This VRS Gasket set is supplied with the thickest gasket option.

The head gasket is manufacture to an OEM spec. It does not allow excessive over boring. Check there is adequate clearance around each cylinder bore before fitment.

Bolts 1 to 14:

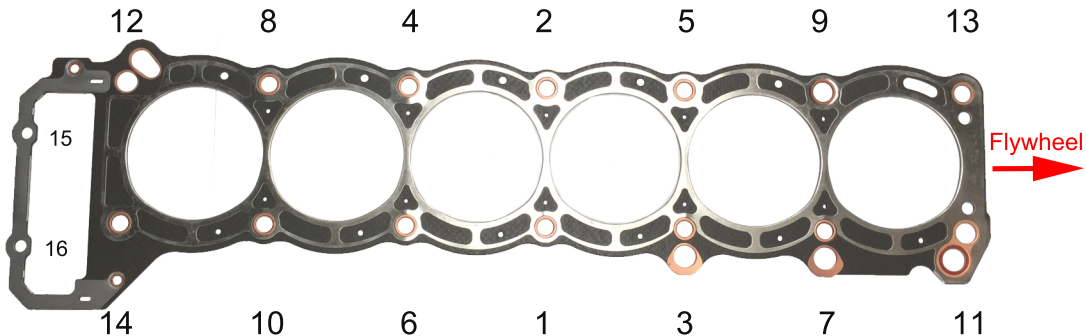
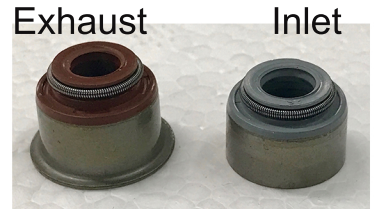
Stage 1: 39Nm
Stage 2: +90°
Stage 3: +90°

Bolts 15 & 16

Stage 1: 21Nm

Other Toque Info:

Exhaust Manifold 39Nm
Inlet Manifold: 21Nm
Water Pump: 21Nm



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